Ambient pressure chemical vapor deposition of Tellurium based 2D layers

Ghomi S^{1,2}, Martella C¹, Tummala PP¹, Lamperti A^{1*}, Casari CS², Molle A¹. *alessio.lamperti@mdm.imm.cnr.it

1 IMM-CNR, Unit of Agrate Brianza, via C. Olivetti 2, 20864 Agrate Brianza (MB), Italy 2 Dipartimento di Energia Politecnico di Milano via Ponzio 34/3, 20133 Milano, Italy

The peculiar properties of tellurium-based two-dimensional (2D) materials make them promising candidates for technological applications, ranging from nano-electronics to thermoelectric and energy fields [1,2,3]. Specifically, 2D transition metal ditellurides (TMTs) exhibit semiconducting or metallic behavior depending on the crystal phase structure: trigonal prismatic or octahedral. Moreover, in the semiconducting phase, they exhibit a transition from indirect to direct bandgap when thinned down from bulk to monolayer [4].

In analogy, 2D elemental form of tellurium (Tellurene) exhibits electronic and optical properties strongly dependent on the allotropic form, as well as on the number of layers. In the case of the α -phase, the most stable in the bulk form, the electronic bandgap varies from 0.92 eV in the monolayer state towards 0.33 eV in the bulk state [5]. For these reasons, the development of techniques capable to obtain controlled and large area 2D TMTs and tellurene layers is highly demanded. A reliable method is ambient pressure chemical vapor deposition (AP-CVD), which is flexible and may be adapted to the industrial production scale.

In this work, we report on large-area and uniform growths of atomically thin tellurium and MoTe2 films by AP-CVD methods [6,7]. We also develop finite element simulation models (FEM) to predict the effect of the experimental parameters, such as the substrate orientation, on the structural, morphological and physical properties of the so-grown materials. Exploiting the FEM simulations as a guide for the experiments, we show that there is a relation between Te vapor concentration gradient and the morphology and coverage of deposited MoTe₂. Notably, we also demonstrate that it is possible to finely control the allotropic phase of the grown few layers of MoTe₂ from the metallic 1T' phase to the 2H semiconducting phase, thus opening the way to a phase engineering of the material at the 2D limit [7]. Our findings are supported by atomic force microscopy (AFM) operating in different configuration, such as kelvin probe, conductive, tapping modes, as well as Raman and optical spectroscopies.

In extension, as a further outcome, we also show that the simulation-guided AP-CVD method can be easily extended for the growth of other tellurium based TMTs, such as PtTe₂, NiTe₂ and AuTe₂.

References (if needed)

- [1] Huang HH et al. Recent progress of TMD nanomaterials: phase transitions and applications. Nanoscale 2020; 12:1247-1268.
- [2] Shi Z et al. Two-Dimensional Tellurium: Progress, Challenges, and Prospects. Nano-Micro Lett. 2020;12:99.
- [3] Li D et al. Recent Progress of Two-Dimensional Thermoelectric Materials. Nano-Micro Lett. 2020;12:36.
- [4] Voiry D et al. Phase engineering of transition metal dichalcogenides. Chem. Soc. Rev. 2015;44:2702-2712.
- [5] Grillo S. et al. Evolution of the Electronic and Optical Properties of Meta-Stable Allotropic Forms of 2D Tellurium for Increasing Number of Layers. Nanomaterials 2022;12:2503.
- [6] Martella C et al. Tailoring the Phase in Nanoscale MoTe₂ Grown by Barrier-Assisted Chemical Vapor Deposition. Crystal Growth and Design 2021;21:2970–2976.
- [7] Tummala PP et al. Large Area Growth and Phase Selectivity of MoTe₂ Nanosheets through Simulation-Guided CVD Tellurization. Adv. Mater. Interfaces 2023;10:220097.