

# The Effect of a Nucleation Layer on Morphology and Grain Size in MOCVD- Grown $\beta$ -Ga<sub>2</sub>O<sub>3</sub> Thin Films on C-Plane Sapphire

Lauris Dimitrocenko<sup>1</sup>, Gundars Strikis<sup>1</sup>, Boris Polyakov<sup>1</sup>, Liga Bikse<sup>1</sup>, Sven Oras<sup>2,3</sup> and Edgars Butanovs<sup>1\*</sup>

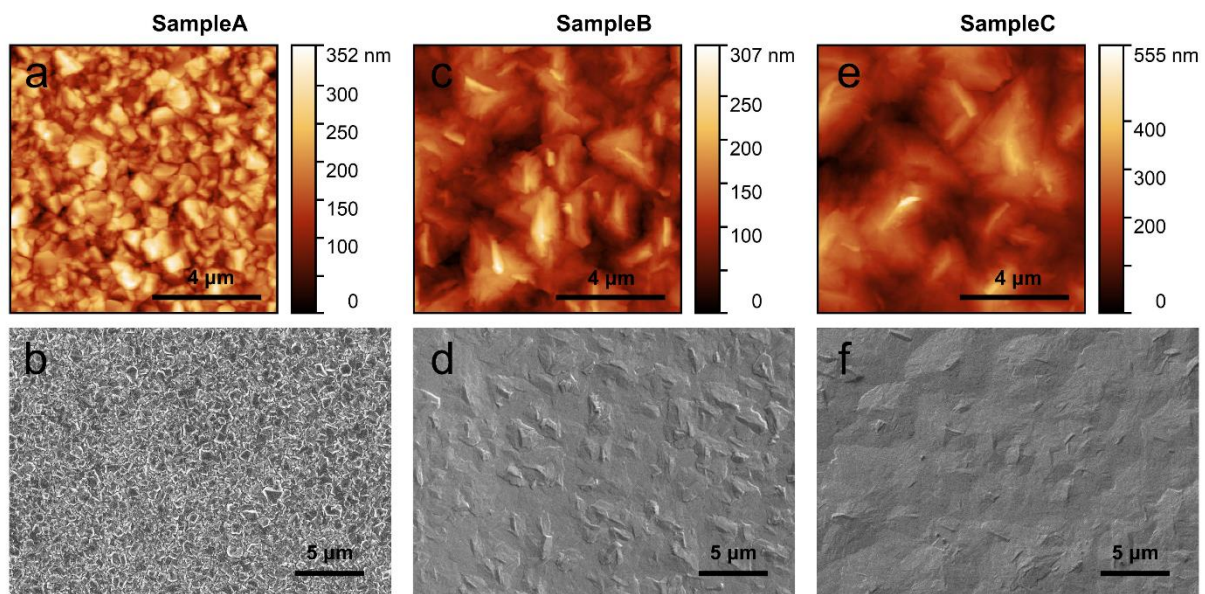
\*lead presenter: edgars.butanovs@cfi.lu.lv

1 Institute of Solid State Physics, University of Latvia, Kengaraga street 8, Riga, Latvia

2 Institute of Physics, University of Tartu, W. Ostwaldi Str. 1, Tartu, Estonia

$\beta$ -Ga<sub>2</sub>O<sub>3</sub> thin films grown on widely available c-plane sapphire substrates typically exhibit structural defects due to significant lattice and thermal expansion mismatch, which hinder the use of such films in electronic devices. In this work [1], we studied the impact of a nucleation layer on MOCVD-grown  $\beta$ -Ga<sub>2</sub>O<sub>3</sub> thin film structure and morphology on a c-plane sapphire substrate. The structure and morphology of the films were investigated by X-ray diffraction, atomic force microscopy, transmission and scanning electron microscopy, while the composition was confirmed by X-ray photoelectron spectroscopy and micro-Raman spectroscopy. It was observed that the use of a nucleation layer significantly increases the grain size in the films in comparison to the films without (Sample A), particularly in the samples in which H<sub>2</sub>O was used alongside O<sub>2</sub> as the oxygen source (Sample C) for the nucleation layer growth (in contrast to Sample B with only O<sub>2</sub>). Our study demonstrates that a nucleation layer can play a critical role in obtaining high quality  $\beta$ -Ga<sub>2</sub>O<sub>3</sub> thin films on c-plane sapphire.

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**Fig. 1.** Atomic force microscopy ( $10 \times 10 \mu\text{m}$  scans) and scanning electron microscopy images of (a,b) Sample A, (c,d) Sample B and (e,f) Sample C, respectively, showing the surface morphology of the as-grown Ga<sub>2</sub>O<sub>3</sub> films.

## References

[1] Dimitrocenko, L., Strikis, G., Polyakov, B., Bikse, L., Oras, S., Butanovs, E. The Effect of a Nucleation Layer on Morphology and Grain Size in MOCVD-Grown  $\beta$ -Ga<sub>2</sub>O<sub>3</sub> Thin Films on C-Plane Sapphire. *Materials*. 15, 8362 (2022).